

# BG625 HINGEMASTER™

## FEATURES AND SPECIFICATIONS

The HingeMaster™ is engineered for superior sealing, accommodating 10' wide x 10.5' high door openings. Its innovative J-Hook solution addresses the common issue with swing open trailer doors, where door hinge gaps create openings equivalent to 2.5 square feet in the building wall. The J-hooks effectively seal these gaps, blocking dust, pests and other contaminants from entering the building, while conserving conditioned air.

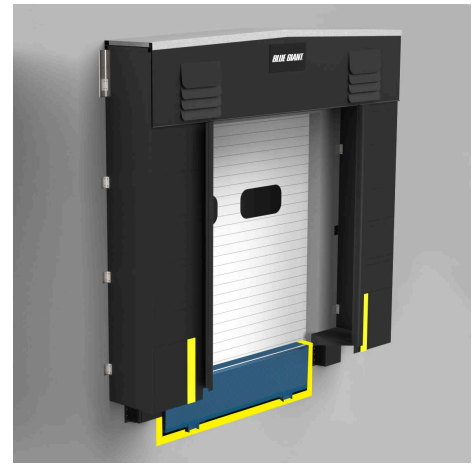
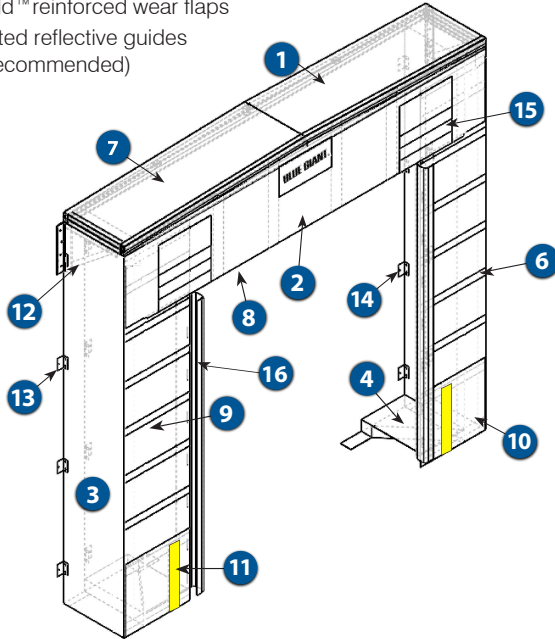
Designed to handle the impact of misaligned trucks, HingeMaster™ side frames retract on impact, preserving the integrity of the unit while providing unobstructed access to the trailer interior. Foam side frames add flexibility, maximizing the quality of the seal and ensuring long-lasting performance even in high-traffic environments.

### STANDARD FEATURES:

- Curtains are made from TearResist™ Vinyl and include fiberglass supports which complete the seal and maintain continual pressure against the trailer.
- Durable head frame made from pressure-treated lumber covered with UV treated polyethylene sheeting
- Replaceable polypropylene J-Hooks sealing the swing open door hinge gaps and minimizing white space
- Two vertical foam side pads designed to withstand trailer impact
- Replaceable vertical curtains, enabling easy maintenance
- Reinforced wear flaps on the head curtain
- Reinforced double layer on bottom of side curtains
- Replaceable foam bottom pads sealing gap between truck and building
- High-visibility yellow guide stripes
- Galvanized mounting brackets and hardware †

### ADDITIONAL OPTIONS INCLUDE:

- Extra projection
- Wood build-out box
- Additional drop in head curtain
- Additional width on head curtain
- Pressure-treated wood back board
- Steel backer for side pads
- ArmorShield™ reinforced wear flaps
- Wall mounted reflective guides (strongly recommended)
- Reinforced double layer on top of side curtains
- PowderCoat™ steel head frame and galvanized top sheet metal
- Galvanized steel head frame and top sheet metal
- Gussets in head curtain to relieve tension
- Tapered side pads to suite driveway slope



BG625 HingeMaster™

For maximum value and performance, the BG625 can be constructed from our premium durability fabrics (see chart for materials, weights, and available colors).

### FABRIC AND COLOR SELECTION:

#### TearResist™ Fabric

22oz Vinyl Fabric	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
40oz Vinyl Fabric	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
50oz Vinyl Fabric	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

#### TearResist™ Flex Fabric

50oz Poly Rubber Fabric	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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#### ArmorShield™

109oz Vinyl Fabric*	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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\*Optional Material only for High Impact Zones (15)

No.	DESCRIPTION
1	Wood head frame (pressure treated)
2	Head curtain
3	Vertical base pad †
4	Bottom draft pad
5	Wood back board † (kiln dried)
6	Plastic-capped 3M stays
7	Polyethylene sheeting – top
8	Foam filled edge stay
9	Side curtain
10	Double layer of fabric x 24" high *
11	4" x 24" yellow guide stripe
12	Side support bracket
13	Angled brackets
14	Angled brackets (optional flat brackets)
15	Wear flaps
16	Replaceable polypropylene J-hooks

\*Some items displayed may be optional

† Not shown on drawing

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Blue Giant offers a full line of dock levelers, dock safety equipment, seals and shelters, accessories, ergonomic and scissor lift equipment and industrial trucks. Concurrent with our continuing product improvement program, specifications are subject to change without notice. Please contact Blue Giant for latest information. Some features illustrated may be optional in certain market areas.

If calling within North America: t 1.800.872.2583 f 1.888.378.5781

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